

CIGARETTE SPECIFICATION

MANUFACTURING CENTER

EFFECTIVE DATE: 01/15/96

* MARLBORO LIGHTS 100 REGULAR FTB

STANDARD PRODUCTION

* BRAND CODE-00190 (STD)

* * SEE "COMMENTS" BELOW FOR OTHER BRANDS/CODES APPLICABLE TO THIS SPECIFICATION

CIGARETTE LENGTH : 98.5 MM FTC TAR : 11.0 MG/CIGT 10.5 - 11.4
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 67.0 MM
FILTER LENGTH : 31.5 MM
TIPPING LENGTH : 36.000 MM
TOTAL R.T.D. : 128 MM H2O
DILUTION TARGET : 30.0 +/- 5.0 %

TIPPING PAPER : 72MM X 3500M WHITE TGL PPT KG 236M2 12-788-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -

TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

: NATIONAL 32-2088 61-493-A

STD. FILLER - PACK O.V.: A0012 - 13.25% MARLBORO LIGHTS REGULAR FTB

CIGARETTE PAPER : 27.00MM X 6700M 33CU/0.6%/100% FLAX 10-774-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG0190 FILTER: B07033

COMMENTS : OTHER APPLICABLE CODES: E 41210 0 0000 U/USA U
: 2-PK PROMO.

REASON FOR CHANGE : COMMENTS UPDATED TO REFLECT THE ADDITION OF OTHER
: APPLICABLE CODES: E 41210 0 0000 U/USA U 2-PK
: PROMO. SEAM ADHESIVES UPDATED TO CURRENT STATUS.
: NO OTHER ADDITIONAL CHANGES.

PREPARED BY : C. F. VEALEY
PREPARATION DATE : 1/12/96

PRINTING DATE : 1/12/96
PRINTING TIME : 15:26:23

APPROVED BY: J. M. Basic gpe

SUPERCEDES SPECIFICATION DATED: 1/01/96

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